

## Product Information

# EcoTek Non-Styrene Based Resin for Underground Sewer Pipe Liners

### TYPICAL FILLED LIQUID RESIN PROPERTIES\* (1) see back page

	Nominal
Viscosity @ 77°F/25°C, RVF Brookfield Spindle #4 @ 20 RPM, cps.	6,800
Thix Index 2/20	>3
Color	Opaque
Specific Gravity @ 77°F/25°C	1.2
Non Volatiles, %	64
Gel Time @ 140°F with (1.0% Di-(4-tert-butyl-cyclohexyl) peroxydicarbonate and 0.5% Trigonox® C), minutes	16
Pot Life @ 77°F/25°C (1% Di-(4-tert-butyl-cyclohexyl) peroxydicarbonate and + 0.5% Trigonox C), hours	>48

Trigonox is a trademark of Akzo Nobel Chemicals

### TYPICAL FILLED CAST MECHANICAL PROPERTIES\* (2) see back page

		Test Method
Tensile Strength, psi/MPa	8740/60	ASTM D 638
Tensile Modulus, psi/GPa	670,000/4.6	ASTM D 638
Tensile Elongation, %	1.7	ASTM D 638
Flexural Strength, psi/MPa	10,840/75	ASTM D 790
Flexural Modulus, psi/GPa	660,000/4.6	ASTM D 790
Heat Distortion Temperature, °F/°C @ 264 psi	235/113	ASTM D 648
Barcol Hardness	54	ASTM D 2583

\*Typical properties are not to be construed as specifications.



### DESCRIPTION

EcoTek L704-FAHG-VT is the green version of L704-FAH-VT. The EcoTek L704-FAHG-VT Series is a high molecular weight isophthalic/unsaturated polyester resin thinned in Vinyl Toluene, and containing no hazardous air pollutants. EcoTek L704-FAHG-VT Series provides the corrosion resistance, durability and toughness that is required for cured in place pipe applications.

### BENEFITS

- The combined renewable bio-derived content and/or recycled content of L704-FAHG-VT is 16%.
- No hazardous air pollutants
- Excellent catalyzed pot life
- Superior mechanical properties
- High molecular weight



EcoTek®  
L704-FAHG-VT  
Polyester Resin



**PERFORMANCE GUIDELINES**

**A.** Keep full strength catalyst levels between 1.0% - 3.0% of the total resin weight.

**B.** Maintaining shop temperatures between 65°F/ 18°C and 90°F/32°C and humidity between 40% and 90% will help the fabricator make a high quality part. Consistent shop conditions contribute to consistent gel times.

**STORAGE STABILITY**

Resins are stable for three months from date of production when stored in the original containers away from sunlight at no more than 77°F/25°C. After extended storage, some drift may occur in gel time.

During the hot summer months, no more than two months stability at 86°F/30°C should be anticipated.

**SAFETY**

See appropriate Material Safety Data Sheet for guidelines.

**ISO 9001:2008 CERTIFIED**

The Quality Management Systems at every AOC manufacturing facility have been certified as meeting ISO 9001:2008 standards. This certification recognizes that each AOC facility has an internationally accepted model in place for managing and assuring quality. We follow the practices set forth in this model to add value to the resins we make for our customers.

**FOOTNOTES**

**(1)**

The pot life times shown are typical but may be affected by catalyst, promoter and inhibitor concentrations in resin, and environmental temperature. Variations in gelling characteristics can be expected between different lots of catalysts and at extremely high humidities. Pigment and fillers can retard or accelerate gelation. It is recommended that the fabricator check the gelling characteristics of a small quantity of resin under actual operating conditions prior to use.

**(2)**

Based on tests on EcoTek L704-FAHG-VT pipe at 77°F/25° and 50% relative humidity. Castings were prepared using 1.0% Perkadox 16 and 0.5 Trigonox C.



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