

## Product Information

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# EcoTek Isophthalic Based Resin for Underground Sewer Pipe Liners

### TYPICAL FILLED LIQUID RESIN PROPERTIES\* (1) see back page

	Nominal
Viscosity @ 77°F/25°C, RVF Brookfield Spindle #4 @ 20 RPM, cps.	6,200
Thix Index 2/20	2.7+
Color	Opaque
Specific Gravity @ 77°F/25°C	1.255
Styrene, %	31
Gel Time @ 140°F with (1.0% Di-(4-tert-butyl-cyclohexyl) peroxydicarbonate and 0.5% Trigonox® KSM), minutes	11
Pot Life @ 77°F/25°C (1% Di-(4-tert-butyl-cyclohexyl) peroxydicarbonate and + 0.5% Trigonox® KSM), hours	40

Trigonox is a trademark of Akzo Nobel Chemicals

### TYPICAL FILLED CAST MECHANICAL PROPERTIES\* (2) see back page

		Test Method
Tensile Strength, psi/MPa	7570/52	ASTM D 638
Tensile Modulus, psi/GPa	690,000/4.8	ASTM D 638
Tensile Elongation, %	1.5	ASTM D 638
Flexural Strength, psi/MPa	11,550/80	ASTM D 790
Flexural Modulus, psi/GPa	700,000/4.8	ASTM D 790
Heat Distortion Temperature, °F/°C @ 264 psi	270/132	ASTM D 648
Barcol Hardness	43	ASTM D 2583

\*Typical properties are not to be construed as specifications.



### DESCRIPTION

EcoTek L713-LTAG is the green version of L713-LTA. The EcoTek L713-LTAG Series is a high molecular weight isophthalic/unsaturated polyester resin. EcoTek L713-LTAG Series provides the corrosion resistance, durability and toughness that is required for cured in place pipe applications.

### BENEFITS

- The combined renewable bio-derived content and/or recycled content of L713-LTAG is 16%.
- Excellent catalyzed pot life
- Superior mechanical properties
- High molecular weight



# EcoTek® L713-LTAG Polyester Resin



## PERFORMANCE GUIDELINES

**A.** Keep full strength catalyst levels between 1.0% - 3.0% of the total resin weight.

**B.** Maintaining shop temperatures between 65°F/ 18°C and 90°F/32°C and humidity between 40% and 90% will help the fabricator make a high quality part. Consistent shop conditions contribute to consistent gel times.

## STORAGE STABILITY

Resins are stable for three months from date of production when stored in the original containers away from sunlight at no more than 77°F/25°C. After extended storage, some drift may occur in gel time.

During the hot summer months, no more than two months stability at 86°F/30°C should be anticipated.

## SAFETY

See appropriate Material Safety Data Sheet for guidelines.

## ISO 9001:2008 CERTIFIED

The Quality Management Systems at every AOC manufacturing facility have been certified as meeting ISO 9001:2008 standards. This certification recognizes that each AOC facility has an internationally accepted model in place for managing and assuring quality. We follow the practices set forth in this model to add value to the resins we make for our customers.

## FOOTNOTES

### (1)

The pot life times shown are typical but may be affected by catalyst, promoter and inhibitor concentrations in resin, and environmental temperature. Variations in gelling characteristics can be expected between different lots of catalysts and at extremely high humidities. Pigment and fillers can retard or accelerate gelation. It is recommended that the fabricator check the gelling characteristics of a small quantity of resin under actual operating conditions prior to use.

### (2)

Based on tests on EcoTek L713-LTAG pipe at 77°F/25° and 50% relative humidity. Castings were prepared using 1.0% Perkadox 16 and 0.5 Trigonox C.



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